



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBEVR-L11-0010-002-D-3**  
**Job Sheet 191676**



**Part No:** RBEVR-L11-0010-002-D-3

**Job Qty:** 4 pcs

**Part Name:** Coupling Nut



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 3/6/19

**Job Tracking No:**

**Due Date:** 3/22/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG RBEVR-L11-0010-002-D Rev.0 IPP Rev. A 19.01.03 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation    | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier | Sign-off |
|-------|--------------|-------|------------|----------|-----------|---------|---------------------|----------|
|       |              |       |            |          | Setup Hrs | Run Hrs |                     |          |
| 100   | SL-2500Y - 1 | 4 pcs | 3/22/19    | 3/22/19  | 0.00      | 0.80    | SL-2500Y - 1        | SL       |
| 110   | QC 2         | 4 pcs | 3/22/19    | 3/22/19  | 0.00      | 0.00    | QC 2 - 1            |          |
|       |              |       |            |          |           |         | QC 2 - 12           |          |
|       |              |       |            |          |           |         | QC 2 - 14           |          |
|       |              |       |            |          |           |         | QC 2 - 17           |          |
|       |              |       |            |          |           |         | QC 2 - 19           |          |
|       |              |       |            |          |           |         | QC 2 - 2            |          |
|       |              |       |            |          |           |         | QC 2 - 20           |          |
|       |              |       |            |          |           |         | QC 2 - 22           |          |
|       |              |       |            |          |           |         | QC 2 - 23           |          |
|       |              |       |            |          |           |         | QC 2 - 25           | AL       |
|       |              |       |            |          |           |         | QC 2 - 32           |          |
|       |              |       |            |          |           |         | QC 2 - 33           |          |
|       |              |       |            |          |           |         | QC 2 - 35           |          |
|       |              |       |            |          |           |         | QC 2 - 39           |          |
|       |              |       |            |          |           |         | QC 2 - 4            |          |
|       |              |       |            |          |           |         | QC 2 - 40           |          |
|       |              |       |            |          |           |         | QC 2 - 44           |          |
|       |              |       |            |          |           |         | QC 2 - 45           |          |
|       |              |       |            |          |           |         | QC 2 - 48           |          |
|       |              |       |            |          |           |         | QC 2 - 49           |          |
|       |              |       |            |          |           |         | QC 2 - 50           |          |
|       |              |       |            |          |           |         | QC 2 - 51           |          |
|       |              |       |            |          |           |         | QC 2 - 52           |          |
|       |              |       |            |          |           |         | QC 2 - 54           |          |
|       |              |       |            |          |           |         | QC 2 - 56           |          |
|       |              |       |            |          |           |         | QC 2 - 57           |          |
|       |              |       |            |          |           |         | QC 2 - 62           |          |
|       |              |       |            |          |           |         | QC 2 - 63           |          |
|       |              |       |            |          |           |         | QC 2 - 8            |          |
|       |              |       |            |          |           |         | QC 2 - 66           |          |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S160925



Part: RBEVR-L11-0010-002-D-3

Job No: 191676

Serial No/Batch: S160925

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 03/10/19

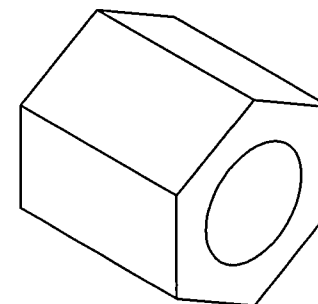
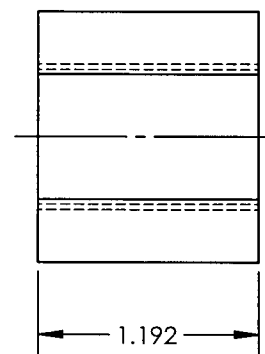
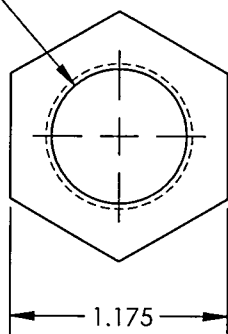
|     |                               |       |         |           |                        |                 |
|-----|-------------------------------|-------|---------|-----------|------------------------|-----------------|
| 120 | QC 8                          | 4 pcs | 3/22/19 | 0.00 0.00 | QC 2 - 64              |                 |
|     |                               |       |         |           | QC 8 - 12              |                 |
|     |                               |       |         |           | QC 8 - 14              | 2/19/03/12      |
|     |                               |       |         |           | QC 8 - 17              |                 |
|     |                               |       |         |           | QC 8 - 20              |                 |
|     |                               |       |         |           | QC 8 - 25              |                 |
|     |                               |       |         |           | QC 8 - 3               |                 |
|     |                               |       |         |           | QC 8 - 32              |                 |
|     |                               |       |         |           | QC 8 - 33              |                 |
|     |                               |       |         |           | QC 8 - 35              |                 |
|     |                               |       |         |           | QC 8 - 39              |                 |
|     |                               |       |         |           | QC 8 - 4               |                 |
|     |                               |       |         |           | QC 8 - 44              |                 |
|     |                               |       |         |           | QC 8 - 45              |                 |
|     |                               |       |         |           | QC 8 - 49              |                 |
|     |                               |       |         |           | QC 8 - 58              |                 |
|     |                               |       |         |           | QC 8 - 8               |                 |
|     |                               |       |         |           | QC 8 - 9               |                 |
|     |                               |       |         |           | QC 8 - 68              |                 |
|     |                               |       |         |           | QC 8 - 67              |                 |
|     |                               |       |         |           | QC 8 - 1 (A)           |                 |
|     |                               |       |         |           | QC 8 - 47              |                 |
|     |                               |       |         |           | QC 8 - 40              |                 |
| 130 | Outsource - 12 - Black Oxide  | 4 pcs | 3/22/19 |           | GRO002-VC              | 03/14/2019 PL   |
| 140 | Packaging 2-1 - Receive - B4B | 4 pcs | 3/22/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |                 |
|     |                               |       |         |           | Packaging 2 - 2 - B4B  |                 |
|     |                               |       |         |           | Packaging 2 - 3 - B4B  |                 |
|     |                               |       |         |           | Packaging 2 - 5 - B4B  |                 |
|     |                               |       |         |           | Packaging 2 - 4 - B4B  |                 |
|     |                               |       |         |           | Packaging 2 - 6 - B4B  |                 |
|     |                               |       |         |           | Packaging 2 - 7 - B4B  |                 |
|     |                               |       |         |           | Packaging 2 - 8 - B4B  |                 |
|     |                               |       |         |           | Packaging 2 - 9 - B4B  |                 |
|     |                               |       |         |           | Packaging 2 - 10 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 11 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 12 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 13 - B4B | DP MAR 2 1 2019 |
|     |                               |       |         |           | Packaging 2 - 14 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 15 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 16 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 17 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 18 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 19 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 20 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 21 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 22 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 23 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 24 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 25 - B4B |                 |
|     |                               |       |         |           | Packaging 2 - 26 - B4B |                 |
| 150 | QC 6                          | 4 pcs | 3/22/19 | 0.00 0.00 | QC 6 - 42              |                 |
|     |                               |       |         |           | QC 6 - 9               |                 |
|     |                               |       |         |           | QC 6 - 68              |                 |
|     |                               |       |         |           | QC 6 - 61              |                 |
| 160 | Packaging 3-1 - Stock - B4B   | 4 pcs | 3/22/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                 |
|     |                               |       |         |           | Packaging 3 - 2 - B4B  |                 |
|     |                               |       |         |           | Packaging 3 - 3 - B4B  |                 |
|     |                               |       |         |           | Packaging 3 - 4 - B4B  |                 |
|     |                               |       |         |           | Packaging 3 - 5 - B4B  |                 |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  |                        |                 |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|--------------------|------------------|------------------------|-----------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 6 - B4B  |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 7 - B4B  | DAS             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 8 - B4B  | 28              |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 9 - B4B  | 9-89            |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 10 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 11 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 12 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 13 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 14 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 15 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 16 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 17 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 18 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 19 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 20 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 21 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 22 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 23 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 24 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 25 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  | Packaging 3 - 26 - B4B |                 |
| 170                                                                                                                                                                                                                                                                                                                                                                                                                                                     | QC 21 - SA            | 4 pcs              | 3/22/19          | 0.00 0.00              | QC 21 - SA - 21 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                       |                    |                  |                        | QC 21 - SA - 70 |
| Part Op <b>100</b> - 1-Machine as per folio FC679 FOLIO REV: <u>AA</u> DWG REV: _____ 2-Deburr<br>Descriptions: <b>130</b> - -Issue P/O; _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required<br><b>140</b> - Certificate of Conformity is required |                       |                    |                  |                        |                 |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                          |                       |                    |                  |                        |                 |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                                                                                      | <b>Component Name</b> | <b>Quantity</b>    | <b>Operation</b> | <b>Container</b>       |                 |
| M1018R1.375                                                                                                                                                                                                                                                                                                                                                                                                                                             | M1018R1.375           | .4640 ft (.116 ea) | 100-SL-2500Y - 1 | 5088717                |                 |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                                                  |                       |                    |                  |                        |                 |
| <b>Operation</b>                                                                                                                                                                                                                                                                                                                                                                                                                                        | <b>Component Part</b> | <b>Required</b>    | <b>Inventory</b> | <b>Allocated</b>       |                 |
| 100-SL-2500Y - 1                                                                                                                                                                                                                                                                                                                                                                                                                                        | M1018R1.375           | 0                  | 25               | 0                      |                 |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                                                              |                       |                    |                  |                        |                 |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                                                      |                       |                    |                  |                        |                 |

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

| REVISIONS |             |      |         |          |
|-----------|-------------|------|---------|----------|
| REV       | DESCRIPTION | DATE | INITIAL | APPROVED |

M20X1.5 THRU



③

COUPLING NUT

|                                                                                                               |                          |
|---------------------------------------------------------------------------------------------------------------|--------------------------|
|  <b>RED BARN MACHINE</b> |                          |
| <b>TITLE</b><br>ROD ASSEMBLY                                                                                  |                          |
| <b>DWG NO.</b><br>RBEVR-L11-0010-002-D-3                                                                      | <b>REV</b>               |
| <b>MAT'L</b> 1018                                                                                             | <b>DRAWN BY:</b> GILBERT |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES                                                        |                          |
| .XXX ± .005                                                                                                   | FRACTIONS ± 1/32         |
| .XX ± .01                                                                                                     | ANGLES ± 5°              |
| .X ± .1                                                                                                       |                          |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R                                                               |                          |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING                                                                  |                          |
| <b>SCALE</b> 1:1                                                                                              | <b>DATE</b> 4/11/2012    |
| <b>SHEET 3 OF 3</b>                                                                                           |                          |



# INSPECTION SHEET

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 14.07.31 | New Issue | KJ         |          |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042898



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO042898

**PO Date:** 3/14/19

**Due Date:** 3/19/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

### Items

| Line Item                                        | Job    | Part                          | Description                                                                                                                                                                                                                                                                                                              | Status             | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|--------------------------------------------------|--------|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                                                | 188697 | RB6796941-201-4               | Adapter<br>-Issue P/O to<br>Groupe Altech;<br>PO<br>-Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>-Certificate of<br>Conformity is<br>required                                                                                                                                                                      | Firmed -           |         | 3/19/19  | 12 pcs         | 0 pcs             | 12 pcs  | \$1.98/pcs       | \$23.76        |
| Line Item Note ** NEED BACK FOR MARCH 19,2019 ** |        |                               |                                                                                                                                                                                                                                                                                                                          |                    |         |          |                |                   |         |                  |                |
| 2                                                | 191306 | RBW6521A00138-W142AH-002-3T-1 | Ring<br>-Issue<br>P/O;<br>-Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>-Apply thin layer of<br>oil/CPC per MIL-<br>PRF-16173 Grade 3<br>Class 1 or MIL-c-<br>81309 Type III<br>Or MILL-C23411A or<br>MIL-PRF-81309 and<br>wipe off excess.<br>-Material type; 1018<br>-Certificate of<br>Conformity is<br>required | Firmed -<br><br>X2 |         | 3/19/19  | 2 pcs          | 0 pcs             | 2 pcs   | \$4.20/pcs       | \$8.40         |
| Line Item Note ** NEED BACK FOR MARCH 19,2019 ** |        |                               |                                                                                                                                                                                                                                                                                                                          |                    |         |          |                |                   |         |                  |                |





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042898



### Items

| Line Item | Job    | Part                          | Description                                                                                                                                                                                                                                                                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 3         | 191846 | RBW6521A00138-W142AH-002-3T-2 | RH Side Bracket<br>-Issue<br>P/O;<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; 1018<br>-Certificate of Conformity is required | Firmed | -       | 3/19/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$2.15/pcs       | \$8.60         |

X4

MAR 21 2019

DP

Line Item Note \*\* NEED BACK FOR MARCH 19,2019 \*\*

|   |        |                               |                                                                                                                                                                                                                                                                                                  |        |   |         |       |       |       |            |        |
|---|--------|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|--------|
| 4 | 191847 | RBW6521A00138-W142AH-002-3T-3 | LH Side Bracket<br>-Issue<br>P/O;<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; 1018<br>-Certificate of Conformity is required | Firmed | - | 3/19/19 | 4 pcs | 0 pcs | 4 pcs | \$2.40/pcs | \$9.60 |
|---|--------|-------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|--------|

X4

MAR 21 2019

DP

Line Item Note \*\* NEED BACK FOR MARCH 19,2019 \*\*





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042898



### Items

| Line Item                                                          | Job    | Part                          | Description                                                                                                                                                                                                                                                                                                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|--------------------------------------------------------------------|--------|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 5                                                                  | 191309 | RBW6521A00138-W142AH-002-3T-4 | Top<br>-Issue<br>P/O;<br>-Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>-Apply thin layer of<br>oil/CPC per MIL-<br>PRF-16173 Grade 3<br>Class 1 or MIL-c-<br>81309 Type III<br>Or MILL-C23411A or<br>MIL-PRF-81309 and<br>wipe off excess.<br>-Material type; 1018<br>-Certificate of<br>Conformity is<br>required          | Firmed | -       | 3/19/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$2.25/pcs       | \$9.00         |
| Line Item Note ** NEED BACK FOR MARCH 19,2019 **<br>MAR 21 2019 DP |        |                               |                                                                                                                                                                                                                                                                                                                                  |        |         |          |                |                   |         |                  |                |
| 6                                                                  | 191747 | RBE350A94-3700-A-01           | Tube<br>-Issue P/O to<br>Groupe Altech;<br>PO<br>-Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>-Certificate of<br>Conformity is<br>required                                                                                                                                                                                 | Firmed | -       | 3/19/19  | 8 pcs          | 0 pcs             | 8 pcs   | \$3.87/pcs       | \$30.96        |
| Line Item Note ** NEED BACK FOR MARCH 19,2019 **<br>MAR 21 2019 DP |        |                               |                                                                                                                                                                                                                                                                                                                                  |        |         |          |                |                   |         |                  |                |
| 7                                                                  | 191677 | RBEVR-L11-0010-002-B-7        | Coupling Nut<br>-Issue<br>P/O;<br>-Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>-Apply thin layer of<br>oil/CPC per MIL-<br>PRF-16173 Grade 3<br>Class 1 or MIL-c-<br>81309 Type III<br>Or MILL-C23411A or<br>MIL-PRF-81309 and<br>wipe off excess.<br>-Material type; 4140<br>-Certificate of<br>Conformity is<br>required | Firmed | -       | 3/21/19  | 2 pcs          | 0 pcs             | 2 pcs   | \$0.96/pcs       | \$1.92         |
| Line Item Note ** NEED BACK FOR MARCH 19,2019 **<br>MAR 21 2019 DP |        |                               |                                                                                                                                                                                                                                                                                                                                  |        |         |          |                |                   |         |                  |                |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042898



### Items

| Line Item | Job    | Part                   | Description                                                                                                                                                                                                                                                                                          | Status   | Account | Due Date    | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|-------------|----------------|-------------------|---------|------------------|----------------|
| 8         | 189490 | RBE1X36-166-807-3      | Screw, M5 x .8 X 25<br>-Issue P/O;<br><br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; DOM<br>-Certificate of Conformity is required | Firmed - |         | 3/21/19     | 24 pcs         | 0 pcs             | 24 pcs  | \$1.11/pcs       | \$26.64        |
|           |        |                        |                                                                                                                                                                                                                                                                                                      | 24X      |         | MAR 21 2019 |                | DP                |         |                  |                |
| 9         | 191676 | RBEVR-L11-0010-002-D-3 | Coupling Nut<br>-Issue P/O;<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; 4140<br>-Certificate of Conformity is required           | Firmed - |         | 3/21/19     | 4 pcs          | 0 pcs             | 4 pcs   | \$1.97/pcs       | \$7.88         |
|           |        |                        |                                                                                                                                                                                                                                                                                                      | X4       |         | MAR 21 2019 |                | DP                |         |                  |                |
|           |        |                        |                                                                                                                                                                                                                                                                                                      |          |         |             |                |                   |         |                  | DAS 68 9-89    |
| 10        | 189532 | RBE1X56-136-858-19     | Bolt Shoulder<br>-Issue P/O;<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type; DOM<br>-Certificate of Conformity is required           | Firmed - |         | 3/21/19     | 6 pcs          | 0 pcs             | 6 pcs   | \$1.26/pcs       | \$7.56         |
|           |        |                        |                                                                                                                                                                                                                                                                                                      | X6       |         | MAR 21 2019 |                | DP                |         |                  |                |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042898



### Items

| Line Item | Job    | Part                 | Description                                                                                                                                                                                        | Status   | Account | Due Date    | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|-------------|----------------|-------------------|---------|------------------|----------------|
| 11        | 191878 | RBE350A94-3700-B-01  | Tube<br>(Outside Processing<br>- Black Oxide)<br>- Issue P/O to<br>Groupe Altech;<br>PO _____<br>- Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>- Certificate of<br>Conformity is<br>required | Firmed - |         | 3/21/19     | 2 pcs          | 0 pcs             | 2 pcs   | \$3.55/pcs       | \$7.10         |
|           |        |                      |                                                                                                                                                                                                    | XZ       |         | MAR 21 2019 |                | DP                |         |                  |                |
| 12        | 185438 | RBE350A94-2706-00-01 | Pin<br>- Issue P/O to<br>Groupe Altech;<br>PO _____<br>- Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>- Certificate of<br>Conformity is<br>required                                           | Firmed - |         | 3/21/19     | 38 pcs         | 0 pcs             | 38 pcs  | \$1.50/pcs       | \$57.00        |
|           |        |                      |                                                                                                                                                                                                    | X38      |         | MAR 21 2019 |                | DP                |         |                  |                |
| 13        | 186407 | RBE350A94-2706-00-09 | Pin<br>- Issue P/O to<br>Groupe Altech;<br>PO _____<br>- Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>- Certificate of<br>Conformity is<br>required                                           | Firmed - |         | 3/21/19     | 19 pcs         | 0 pcs             | 19 pcs  | \$1.55/pcs       | \$29.45        |
|           |        |                      |                                                                                                                                                                                                    | X19      |         | MAR 21 2019 |                | DP                |         |                  |                |
| 14        | 186404 | RBE350A94-2706-00-03 | Pin<br>- Issue P/O to<br>Groupe Altech;<br>PO _____<br>- Black oxide finish,<br>MIL-C-13924C<br>Class 1<br>- Certificate of<br>Conformity is<br>required                                           | Firmed - |         | 3/21/19     | 20 pcs         | 0 pcs             | 20 pcs  | \$1.50/pcs       | \$30.00        |
|           |        |                      |                                                                                                                                                                                                    | X20      |         | MAR 21 2019 |                | DP                |         |                  |                |

Grand Total: \$257.87





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042898



### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

A handwritten signature in blue ink, likely belonging to Patrick Lussier, is written over the bottom right of the Order Notes section.

Plex 3/18/19 2:59 PM dart.Lussier.Patrick





# Certificat de Conformité / Certificate of Compliance



0 1 7 6 7 7 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

### 017677- 1

Livré à / Ship to

**DART AEROSPACE LTD**

1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**

1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                                                               | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 21-Mar-2019                  |                                                                            | Shankar Anand                                                                                                                                          |                                                | 042898                                                |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                                                   | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | RB6796941-201-4<br>Rev.                                                    | PLUG<br>BLACK OXIDE<br>MIL-C-13924C CLASS 1                                                                                                            | BLACK-OXIDE<br>CH                              | 11                                                    | 11              | 0                 | 0             | 0                      |
| 2                            | RBW6521A00138-W142AH-002-3T-1<br>Rev.                                      | RBW6521A00138-W142AH-002-3T-1<br>01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL]<br>MIL-C-13924C CLASS 1<br>APPLY A THIN LAYER OF OIL<br>WIPE OFF EXCESS OIL | OXIDE-BLACK<br>CH                              | 2                                                     | 2               | 0                 | 0             | 0                      |
| 3                            | RBW6521A00138-W142AH-002-3T-2<br>Rev.                                      | RBW6521A00138-W142AH-002-3T-2<br>01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL]<br>MIL-C-13924C CLASS 1<br>APPLY A THIN LAYER OF OIL<br>WIPE OFF EXCESS OIL | OXIDE-BLACK<br>CH                              | 4                                                     | 4               | 0                 | 0             | 0                      |
| 4                            | RBW6521A00138-W142AH-002-3T-3<br>Rev.                                      | RBW6521A00138-W142AH-002-3T-3<br>01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL]<br>MIL-C-13924C CLASS 1<br>APPLY A THIN LAYER OF OIL<br>WIPE OFF EXCESS OIL | OXIDE-BLACK<br>CH                              | 4                                                     | 4               | 0                 | 0             | 0                      |
| 5                            | RBW6521A00138-W142AH-002-3T-4<br>Rev.                                      | RBW6521A00138-W142AH-002-3T-4<br>01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL]<br>MIL-C-13924C CLASS 1<br>APPLY A THIN LAYER OF OIL<br>WIPE OFF EXCESS OIL | OXIDE-BLACK<br>CH                              | 4                                                     | 4               | 0                 | 0             | 0                      |
| 6                            | RBE350A94-3700-A-01<br>Rev.                                                | RBE350A94-3700-A-01<br>01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1                                                                              | BLACK-OXIDE<br>CH                              | 8                                                     | 8               | 0                 | 0             | 0                      |
| 7                            | RBEVR-L11-0010-002-B-7<br>Rev.                                             | RBEVR-L11-0010-002-B-7<br>01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL]<br>MIL-C-13924C CLASS 1<br>APPLY A THIN LAYER OF OIL<br>WIPE OFF EXCESS OIL        | BLACK-OXIDE<br>CH                              | 2                                                     | 2               | 0                 | 0             | 0                      |
| 8                            | RBE1X36-166-807-3<br>Rev.                                                  | RBE1X36-166-807-3<br>01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL]<br>MIL-C-13924C CLASS 1<br>APPLY A THIN LAYER OF OIL<br>WIPE OFF EXCESS OIL             | OXIDE-BLACK<br>CH                              | 24                                                    | 24              | 0                 | 0             | 0                      |
| 9                            | RBEVR-L11-0010-002-D-3<br>Rev.                                             | RBEVR-L11-0010-002-D-3<br>01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL]<br>MIL-C-13924C CLASS 1<br>APPLY A THIN LAYER OF OIL<br>WIPE OFF EXCESS OIL        | OXIDE-BLACK<br>CH                              | 4                                                     | 4               | 0                 | 0             | 0                      |

bags/parts

switched verified with drawings  
 same parts same dimensions

DAS  
68  
9-89



# Certificat de Conformité / Certificate of Compliance



0 1 7 6 7 7 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

### 017677- 1

Livré à / Ship to

### DART AEROSPACE LTD

1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

### DART AEROSPACE LTD

1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                                                    | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 21-Mar-2019                  |                                                                            | Shankar Anand                                                                                                                               |                                                | 042898                                                |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                                        | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NE Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 10                           | RBE1X56-136-858-19<br>Rev.                                                 | RBE1X56-136-858-19<br>01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL]<br>MIL-C-13924C CLASS 1<br>APPLY A THIN LAYER OF OIL<br>WIPE OFF EXCESS OIL | OXIDE-BLACK<br>CH                              | 6                                                     | 6               | 0                 | 0             | 0                      |
| 11                           | RBE350A94-3700-B-01<br>Rev.                                                | RBE350A94-3700-B-01<br>01 -BLACK OXIDE ON SST MIL-DTL-13924C<br>CLASS 1                                                                     | BLACK-OXIDE<br>CH                              | 2                                                     | 2               | 0                 | 0             | 0                      |
| 12                           | RBE350A94-2706-00-01<br>Rev.                                               | RBE350A94-2706-00-01<br>01 -OXIDE BLACK [OXIDE BLACK]<br>MIL-C-13924C CLASS 1                                                               | OXIDE-BLACK<br>CH                              | 38                                                    | 38              | 0                 | 0             | 0                      |
| 13                           | RBE350A94-2706-00-09<br>Rev.                                               | RBE350A94-2706-00-09<br>01 -OXIDE BLACK [OXIDE BLACK]<br>MIL-C-13924C CLASS 1                                                               | OXIDE-BLACK<br>CH                              | 19                                                    | 19              | 0                 | 0             | 0                      |
| 14                           | RBE350A94-2706-00-03<br>Rev.                                               | RBE350A94-2706-00-03<br>01 -OXIDE BLACK [OXIDE BLACK]<br>MIL-C-13924C CLASS 1                                                               | BLACK-OXIDE<br>CH                              | 20                                                    | 20              | 0                 | 0             | 0                      |

### Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

*Shankar*

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.